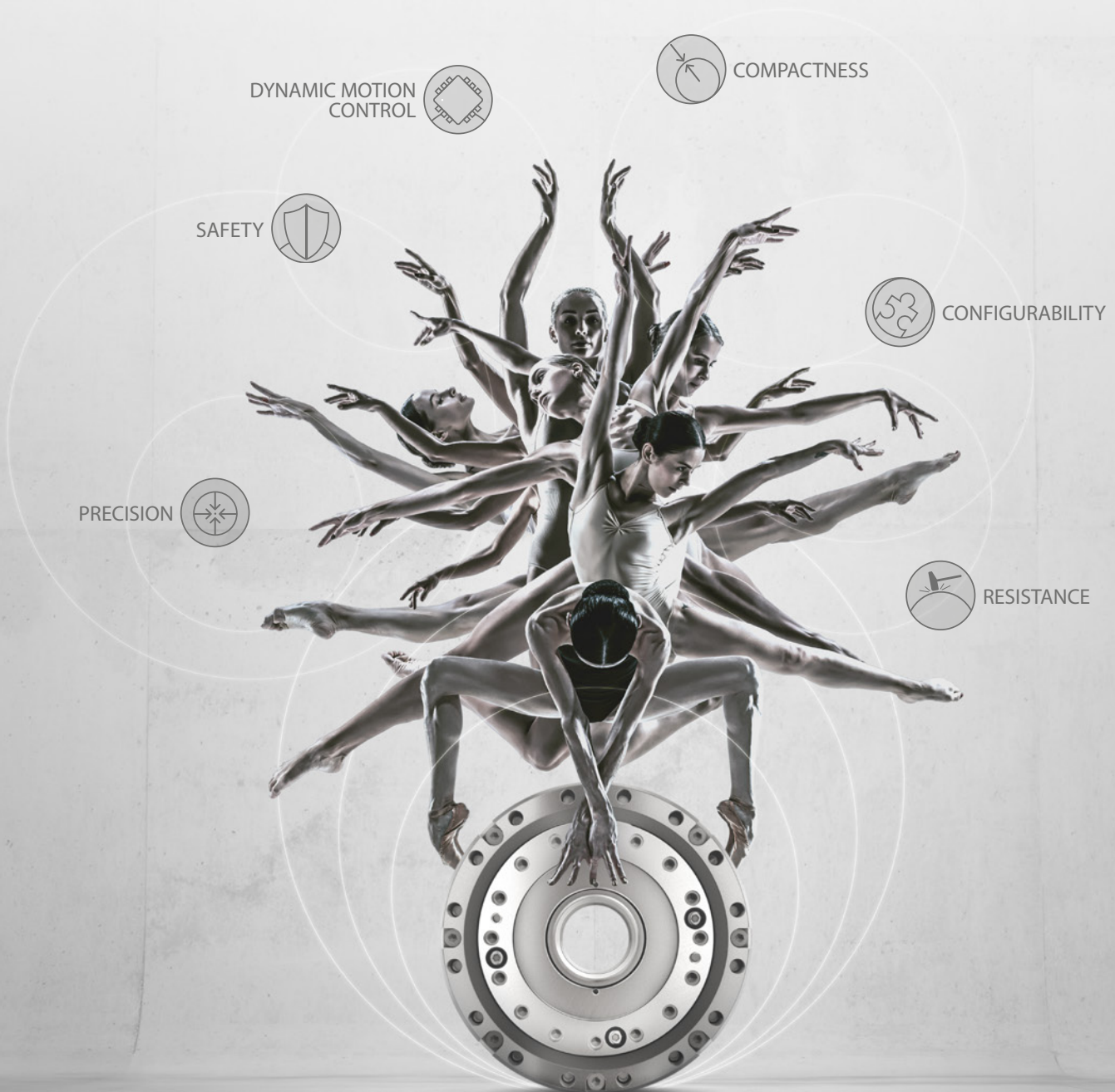


TUAKA. PERFECTION IN MOTION.

A perfect interaction between human and machine, that is the basis of all our work. With the utmost passion and feeling for the biggest and the smallest details, our engineers take the Sumitomo Drive Technologies DNA to the next level with the **TUAKA** product family.

Welcome **TUAKA**. Welcome future.



HUMAN AND MACHINE – HAND IN HAND.

TUAKA actuators combine the mindset of German engineering with the highest demand for configurable technology. With this ultra-compact product line, we set a new benchmark in actuator technology which puts us one step ahead of the industrial standard.

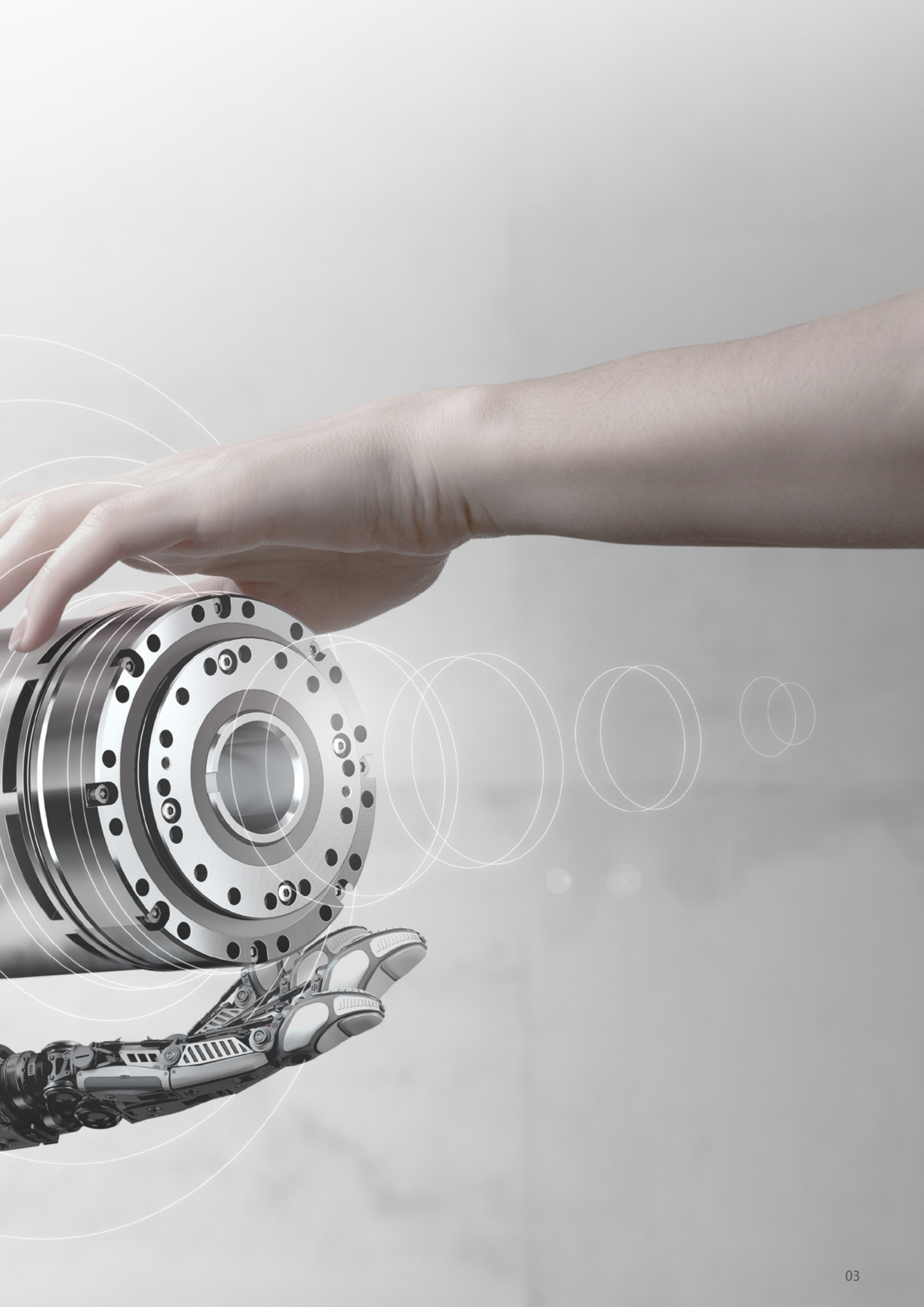
Because our demand is to exceed yours.
Shake on it!

COMPACTNESS



CONFIGURABILITY



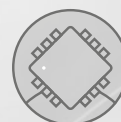


EN GARDE!

Since time immemorial, we have always taken on new challenges in industrial drive technology. With the development of the **TUAKA** actuators, our engineers have achieved the highest accolade. This has allowed us to achieve the highest expansion stage (V3) within the **TUAKA** family, which is itself a true master in terms of precision and dynamic motion control.

Made in Germany – Reborn.

DYNAMIC MOTION
CONTROL





PRECISION



SAFETY IN FOCUS.

The **TUAKA** product family redefines the highest standard for safety and durability. This allows our new technology to unfold its full potential, because the symbiosis between human and machine always remains perfectly controllable.

Reassuringly safe.



RESISTANCE



SAFETY



K

A

THE BASIC OPTIONS:



Integrated disc brake
matched to the motor torque



Integrated torque sensor
matched to the entire torque range of the gearbox



Choice of encoder
SICK SES/SEM, Heidenhain KBI1335, RLS AksIM-2™



Second Encoder at gear output
Absolute multiturn



Advanced safety functions
SS1, SS2, SLS, SLP, SBT, Safe process data (FSOE)

THE ACCESSORIES:



Internal protection of hollow shaft for cable installation
Static tube made from resin material to protect wires



Housing protection according IP class 50 or 62 or 66
Standard protection: IP20



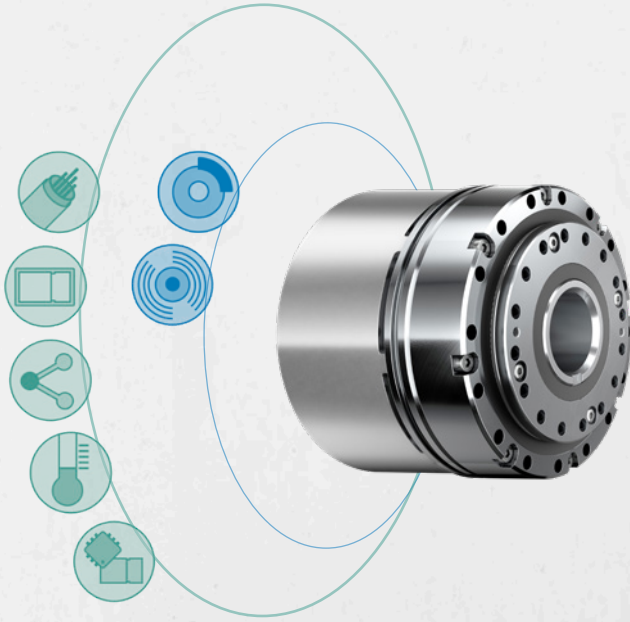
Standard connector set (all industrial types)
Standard wires without connectors (ferrules only)



Additional heat sink
For increase of power consumption, designed around the available space of the customer

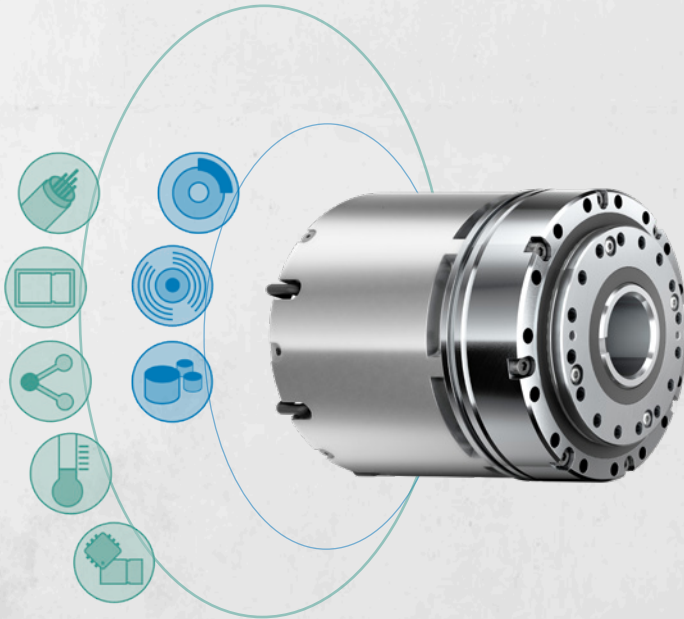


External Driver
Wired to the axis and configured Plug & Play



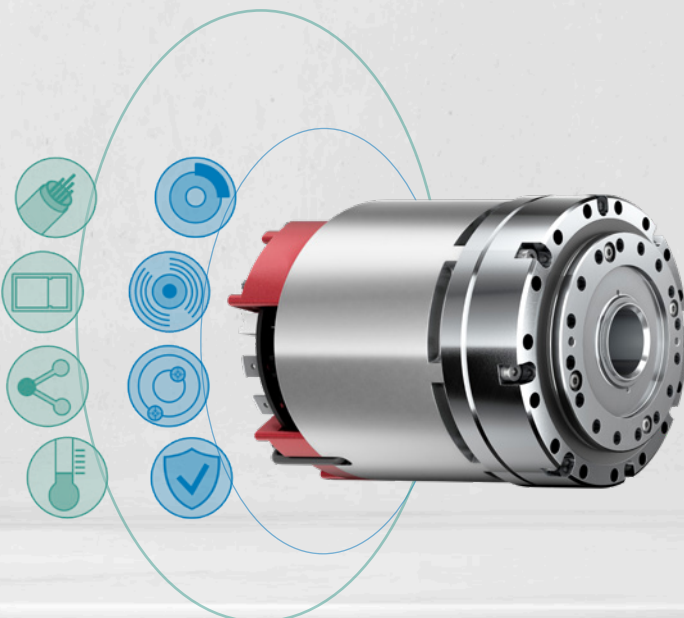
TUAKA ACTIVE

Gearbox + Motor



TUAKA SERVO

Gearbox + Motor + Encoder



TUAKA DRIVE

Gearbox + Motor + Encoder +
Safety Driver (SBC, STO)

THE SPECIFICATIONS:

| | | FRAME | 107 | | | 203 | | |
|--|--|----------------------------|--|-----------|------|--|-----------|-----|
| | | Ratio | 100 | 80 | 50 | 100 | 80 | 50 |
| General | | | | | | | | |
| Operating ambient temperature | | °C | 10 ... 55 | | | | | |
| Operating ambient humidity (no condensation) | | % rH | 20 ... 80 | | | | | |
| Storage Temperature (no condensation) | | °C | 0 ... 60 | | | | | |
| Max. installation altitude | | m | 1000 | | | | | |
| Lifetime (rated) [▲ : uprating for 10000 under development] | | h | 7000 | | | 10000 | | |
| Common data (for more Gearbox details see Sumitomo ECY-Catalogue) | | | | | | | | |
| Gearbox outer diameter | | mm | Ø95 | | | Ø74 | | |
| Peak output torque | | Nm | ▲ 157 | ▲ 137 | ▲ 98 | 70 | 56 | 44 |
| Rated output torque [▲ : uprating under development] | | Nm | ▲ 67 | ▲ 63 | ▲ 39 | 31 | 29 | 21 |
| Max. rotation output speed | | 1/min | 28 | 35 | 56 | 62 | 77 | 123 |
| | | deg/s | 167 | 209 | 334 | 370 | 463 | 740 |
| Max. rotation angle | | ° | infinite | | | | | |
| Rated power consumption | | W | 333 | 391 | 388 | 287 | 336 | 388 |
| Max. power consumption | | W | 1453 | | | 1259 | | |
| Supply voltage | | V | 48 | | | | | |
| Operating Performance | | | | | | | | |
| Thermal Rating | Max. application-time of peak Torque @ 5rpm (Output) | | Radiation plate Ø200mm | s | tbd | | | tbd |
| | Max. application-time of peak Torque @ 3/4 max speed | | Radiation plate Ø200mm | s | tbd | | | tbd |
| | Max. Torque at 50%ED @ 5rpm (Output) | | Radiation plate Ø200mm | Nm | tbd | | | tbd |
| | Max. Torque at 50%ED @ max speed | | Radiation plate Ø200mm | Nm | tbd | | | tbd |
| | Max. Torque at 100%ED @ 5rpm (Output) | | Radiation plate Ø200mm | Nm | tbd | | | tbd |
| | Max. Torque at 100%ED @ max speed | | Radiation plate Ø200mm | Nm | tbd | | | tbd |
| Max. output acceleration @ max. acceleration torque | | | arcmin/s ² | tbd | | | tbd | |
| Repetition accuracy (cw to ccw) @ operation with included driver | | No load Full load | arcsec | tbd tbd | | | tbd tbd | |
| Torque Sensing Accuracy | | Max. absolute deviation | Nm | < 5.4 Nm | | | tbd | |
| | | Average absolute deviation | Nm | < 1.3 Nm | | | tbd | |
| Brake specification – option | | | | | | | | |
| Type | | – | Disc – spring type – overexcitation implemented | | | | | |
| Max. allowable braking work per 1 cycle | | J | 69 | | | 29 | | |
| Total work capacity | | J | 20700 | | | 5800 | | |
| Geometry Information | | | | | | | | |
| Max. outer diameter | | mm | Ø95 Exception: SERVO (with SICK): Ø106 | | | Ø74 Exception: SERVO (with SICK): Ø79 | | |
| Hollow shaft diameter que | | mm | Ø26.5 Exception: SERVO with SICK encoder: Ø22.5 DRIVE with 2 nd encoder: Ø23.0 | | | Ø19.5 Exception: DRIVE with 2 nd encoder: Ø17 | | |
| Overall basic length | | mm | ACTIVE: 78.1 SERVO (with RLS, Heidenhein): 87.9 SERVO (with SICK): 100.6 DRIVE: 107.6 | | | ACTIVE: 58.9 SERVO (with RLS, Heidenhein): 68.3 SERVO (with SICK): 79.9 DRIVE: 89.2 | | |
| Brake option | | mm | + 18.1 | | | + 17.6 | | |
| Torque Sensor option | | mm | + 0 (!) | | | + 0 (!) | | |
| Overall basic weight | | g | ACTIVE: 2400 SERVO (RLS, Heidenhein): 2940 SERVO (SICK): 2995 DRIVE: 3095 | | | ACTIVE: 1050 SERVO (RLS, Heidenhein): 1430 SERVO (SICK): 1470 DRIVE: 1615 | | |
| Brake option | | g | + 360 | | | + 265 | | |
| Torque Sensor option | | g | + 0 (!) | | | + 0 (!) | | |

| | FRAME | 107 | | | 203 | | |
|---|--------|--|----|----|--|----|----|
| | Ratio | 100 | 80 | 50 | 100 | 80 | 50 |
| Encoder specification | | | | | | | |
| Encoder resolution | bit | SERVO: 19 DRIVE @ input: 20 DRIVE @ output (option): 20 | | | SERVO: 19 DRIVE @ input: 20 DRIVE @ output (option): 20 | | |
| Encoder accuracy | arcsec | SERVO: ±90 DRIVE @ input: ±72 DRIVE @ output (option): ±72 | | | SERVO: ±90 DRIVE @ input: ±90 DRIVE @ output (option): ±72 | | |
| Encoder multi-turn | – | SERVO (RLS): yes, non-volatile memory, 16bit SERVO (Heidenhain): yes, battery-based, 16bit SERVO (SICK): yes, mechanical DRIVE: yes, battery-based, 18bit | | | | | |
| Encoder communication | – | SERVO (RLS): BiSS, RS422 (UART), SPI, SSI, PWM [not recommended] SERVO (Heidenhain): EnDat 2.2 SERVO (SICK): Hiperface® DRIVE: integrated (BiSS-C) | | | | | |
| Driver Option ACTIVE & SERVO | | | | | | | |
| Type | – | Synapticon Somanet Node (external – but wired and configured) | | | | | |
| Communication | – | EtherCAT, DS402, CoE, FoE, FSoE | | | | | |
| Hardware protections | – | Overcurrent, overvoltage, undervoltage, overtemperature, PWM deadtime, PWM shoot through | | | | | |
| Input/output (GPIO) | – | 4x GPIO/SPI**/I ² C**/UART, 2x single-ended 0 – 10 V, 2x differential ±5 V | | | | | |
| Standard safety functions | – | STO/SBC according to SIL 3 PL-e cat.3 | | | | | |
| Driver DRIVE | | | | | | | |
| Type | – | Synapticon Circulo 9 | | | Synapticon Circulo 7 | | |
| Communication | – | EtherCAT, DS402, CoE, FoE, FSoE | | | | | |
| Hardware protections | – | Overcurrent, overvoltage, undervoltage, overtemperature, PWM deadtime, PWM shoot through | | | | | |
| Input/output (GPIO) | – | 5x DIO(3.3/5V), 1x DO(3.3/5V), 1x DI(24V), 1x Analog In Single Ended (0 – 10V), 1x Analog In Differential (not available in combination with Torque Sensor) | | | | | |
| Standard safety functions | – | STO/SBC according to SIL 3 PL-e cat.3 | | | | | |
| Safe Motion Module – option | – | FSoE, STO, SBC, SS1/2, SOS, SMS, 4x SLS, Safe Process Data (position, velocity), 2x safe digital inputs, 1x safe digital output (OSSD), 1x safe analog input (not available in combination with Torque Sensor) | | | | | |

Updated specifications
can be found here:



Or visit us at:
sumitomodrive.eu/TUAKA-Actuators

ACTECY-103-50-T M1 B D 1 S Z

GBX:

ECY
SCY
HCY

Frame:

103
107
203
207

Ratio:

20
50
80
100

Tq. Sensor:

yes T
no "blank"

Motor:

TQ M1

Holding Brake:

yes B
no "blank"

Drive/ Encoder:

Synapticon D
Heidenhain H
SICK S
SIKO K
RLS R
none "blank"

Number of encoders:

Single encoder 1
Double encoder 2

Safety (SMM):

Yes Z
No "blank"

Position detection:

Singleturn S
Multiturn M

grey: not yet available